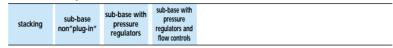
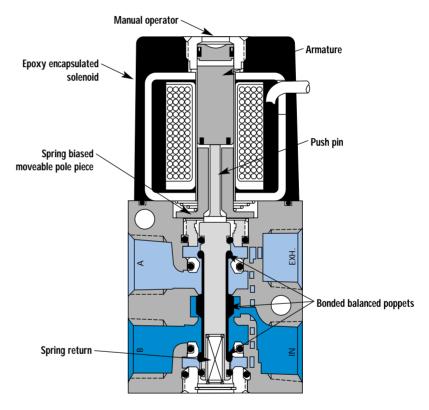


Individual mounting

inline	sub-base non"plug-in"					
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Manifold mounting





SERIES FEATURES

- Single and double solenoid or remote air.
- The patented MACSOLENOID® for fastest possible response times.
- Bonded balanced poppets for high flow, precise repeatability, and consistent operation.
- Balanced poppet design permits versatility in pipping. Valves can be piped as 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications.
- Use on lube or non-lube service.
- Extremely high cycle rates.
- Extremely long service life due to unique poppet cushions.
- · Manual overrides as standard.
- Various solenoid enclosures and plug-in connectors
- Optional surge suppression available.
- Low wattage DC solenoids down to 1.8 watts.
- \bullet Patented MACSOLENOID $^\circ$ virtually burn-out proof on AC service.





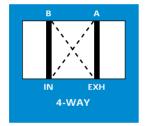


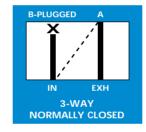
VALVE CONFIGURATIONS AVAILABLE

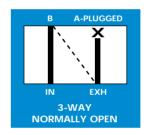
- 2-position single and double solenoid or remote air.
- Single pressure (4 or 5 ports)
- Individual, stacking and manifold base mounted models.
- Integral individual exhaust flow controls with common exhaust port.
- Integral regulators and flow controls on manifolds.

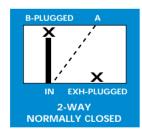
SPECIAL APPLICATIONS:

The balanced poppet design facilities using the same valve for many functions and can be used for pressure, vacuum or plugged without the necessity of changing any parts. Pipping suggestions are shown in the chart below.

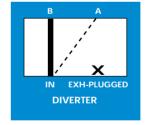


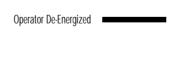




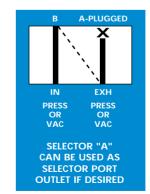








Operator Energized





Direct solenoid and solenoid pilot operated valves

Function	Port size	Flow (Max)	Individual r	nounting
4/2	#10-32 - 1/8"	0.15 C _V	inline	

OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.

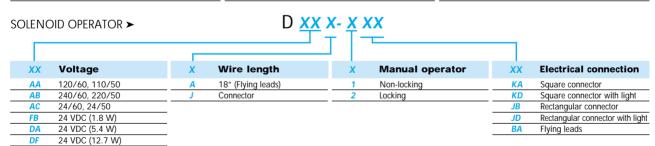


HOW TO ORDER

Port size	Single operator	Double operator (Minimum DC wattage 5.4W)	
	A B B B EXH V O IN	A B B B EXH V O IN	
1/8" NPTF	45A-AA1-Dxxx-xxx	45A-GA1-Dxxx-xxx	
# 10-32 UNF	45A-AB1-D <i>xxx-xxx</i>	45A-GB1-Dxxx-xxx	

WITH INTEGRATED FLOW CONTROLS

Port size	Single operator	Double operator (Minimum DC wattage 5.4W)	
	A B B B EXH V O IN	A B B B EXH V O IN	
1/8" NPTF	45A-AA2-Dxxx-xxx	45A-GA2-Dxxx-xxx	
# 10-32 UNF	45A-AB2-Dxxx-xxx	45A-GB2-Dxxx-xxx	



BOTTOM PORT OPTIONS (O'RING MOUNT)









TECHNICAL DATA

Fluid:

Pressure range : Vacuum to 120 PSI Lubrication : Not required, if used select a medium aniline point lubricant (between 180°F and 210°F) Filtration : Temperature range : 0°F to 120°F (-18°C to 50°C) Flow (at 6 bar, $\Delta P = 1bar$): 1.8 W: (0.1 C_v), 5.4 W: (0.15 C_v) Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Compressed air, vacuum, inert gases

Voltage range : -15% to +10% of nominal voltage

Protection : Consult factory

~ Inrush : 10.9 VA Power: Holding: 7.7 VA

= 1.8 to 12.7 W

Response times : 24 VDC (5.4 W) Energize: 6 ms De-energize: 2 ms

120/60 Energize: 3-8 ms De-energize: 2-7 ms

• Solenoid operator (power ≥ 5.4 W) : DXXX-XXX, including mounting screws 35013. Spare parts :

• Seal (between solenoid and valve body): 16402. • Valve cover plate with flow controls: N-45002.

Options: \bullet BSPP threads. \bullet High flow up to 0.23 C_V , according to wattage and high flow Mod. \bullet NAMUR interface \cdot 45A-FA1DXXX-XXX and required NAMUR adapter kit: N-45028-03 (for 3-way operation) - N-45028-04 (for 4-way operation).

DIMENSIONS Dimensions shown are metric (mm) 62,0 27,5 24.5 22,5 D С 32,5 18,0 9,0 4 15,0 30.0 23,5 6,5 Port size D Ø 3,4 В C Ε G н -13,8 1/8" NPTF 7.5 16.0 10.0 9.5 7.5 11.5 14.5 9.5 # 10-32 UNF 9.75 14.0 10.5 9.75 9.75 13.0 11.0 9.75